



COOL LPG: AN INNOVATIVE PATHWAY TO RENEWABLE LPG

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The Rising Need for Renewable LPG in the Global North

- LPG is an economically efficient, liquid-fuel, energy solution already used by over 2.5 billion people worldwide
 - Global LPG production was about 330 million tonnes in 2022
 - European LPG market: 42 million tonnes in 2021, est. 59 million tonnes in 2027
 - US LPG Market: second largest worldwide, with roughly 5% of US homes being heated with LPG
- rLPG is a drop-in replacement for current applications which cannot be electrified, utilizing existing supply chains as-is



Domestic production of rLPG will play a key role in the transition to a low-cost, low-carbon energy future

1) GLPGP. Assessing Potential for BioLPG Production and Use within the Cooking Energy Sector in Africa. Available online: glpgp.org/resources.

2) WLPGA 2022 Annual Report (available online)

The Rising Need for Renewable LPG in the Global South

- Globally, 2.3 billion people lack access to clean cooking, leading to an estimated 3.7 million premature deaths a year.
- IEA recognizes LPG is a critical solution for a large part of incremental clean cooking means needed by 2050.
- The WHO considers LPG as a clean alternative that could particularly help growing populations in rural areas of SSA that lack access to clean cooking.
- Cool LPG allows renewable LPG to be produced and distributed in-country.



rLPG can sustainably provide critical energy solutions while meeting international climate targets

1) IEA Report, "A Vision for Clean Cooking Access for All" (2023). Available online: www.iea.org/reports/a-vision-for-clean-cooking-access-for-all

2) WHO Fact sheet, "Household air pollution" (2022). Available online: www.who.int/news-room/fact-sheets/detail/household-air-pollution-and-health

3) Chen, K.C. et al., *Energies* 2021, 14, 3916.

GTI ENERGY
r-LG / r-LPG / r-
PROPANE



80-year History of Turning Raw Technology into Practical Energy Solutions

FOR A BETTER ECONOMY AND A BETTER ENVIRONMENT

SUPPLY



CONVERSION



DELIVERY



UTILIZATION



RESEARCH &
DEVELOPMENT



PROGRAM
MANAGEMENT



TECHNICAL/
ANALYTICAL



CONSULTING



TRAINING



COMMERCIALIZATION



EMPLOYEES



**World-class piloting
facilities headquartered
in Chicago area**

Examples of Commercialized GTI Energy Biomass Conversion Technologies



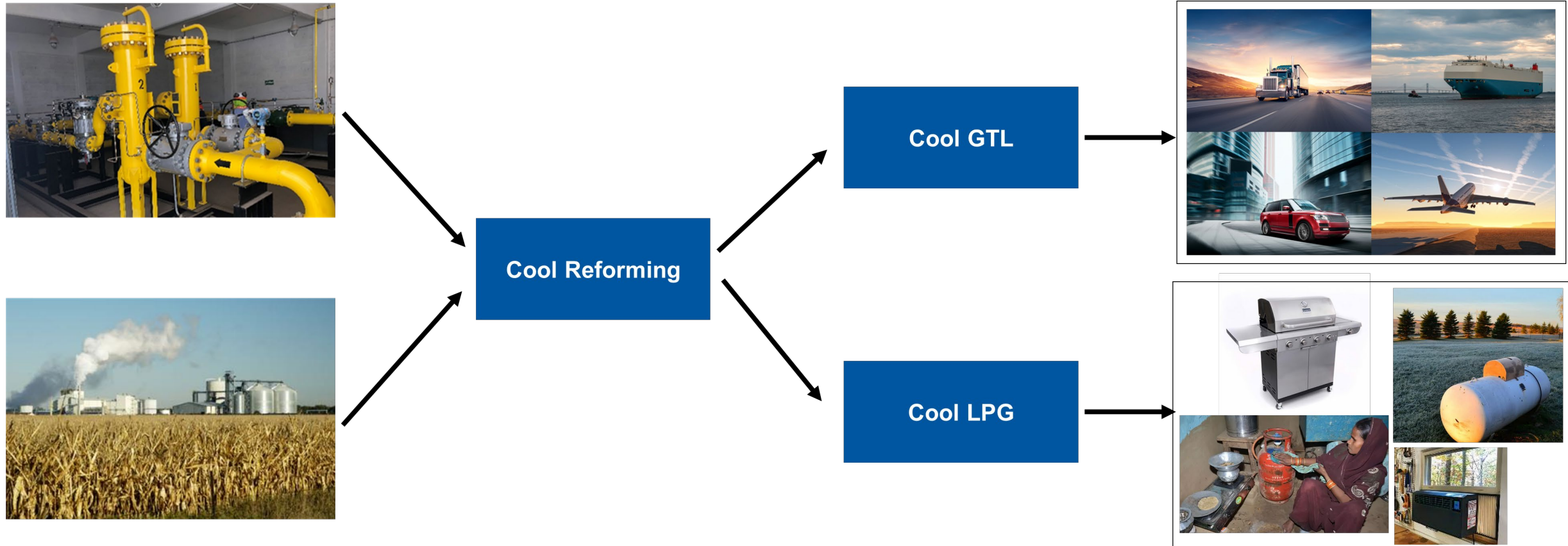
- Invented IH²® technology to convert biomass into transportation fuels – **licensed** to CRI Catalyst Company (division of Shell)



- Spun out SunGas Renewables, dedicated to commercial supply of GTI Energy's large-scale biomass gasification technology – **Founded 2019**

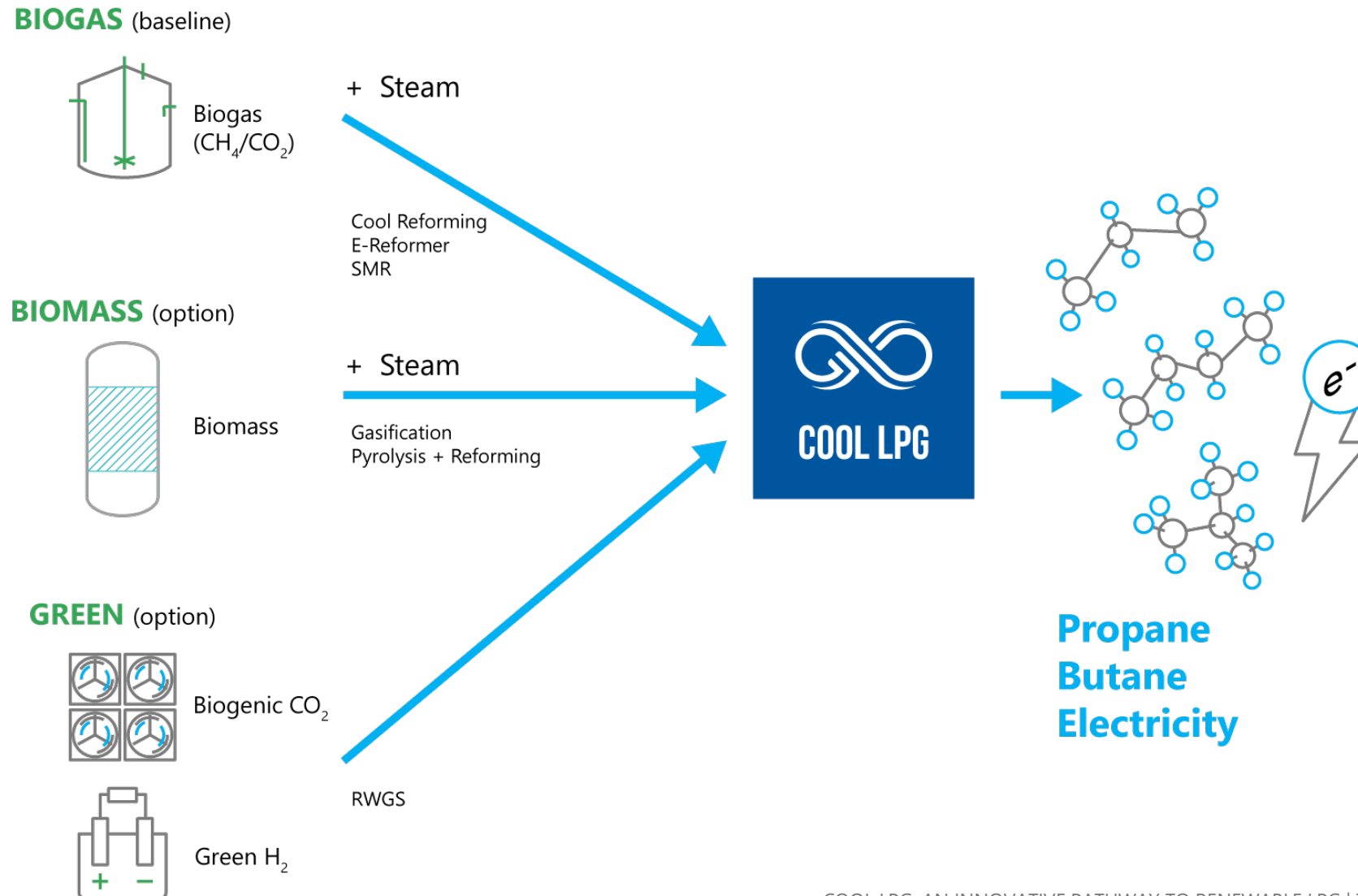


GTI Energy's Cool Suite for Biomass Conversion



Leveraging GTI Energy's liquid fuels production platform

The Cool LPG Process

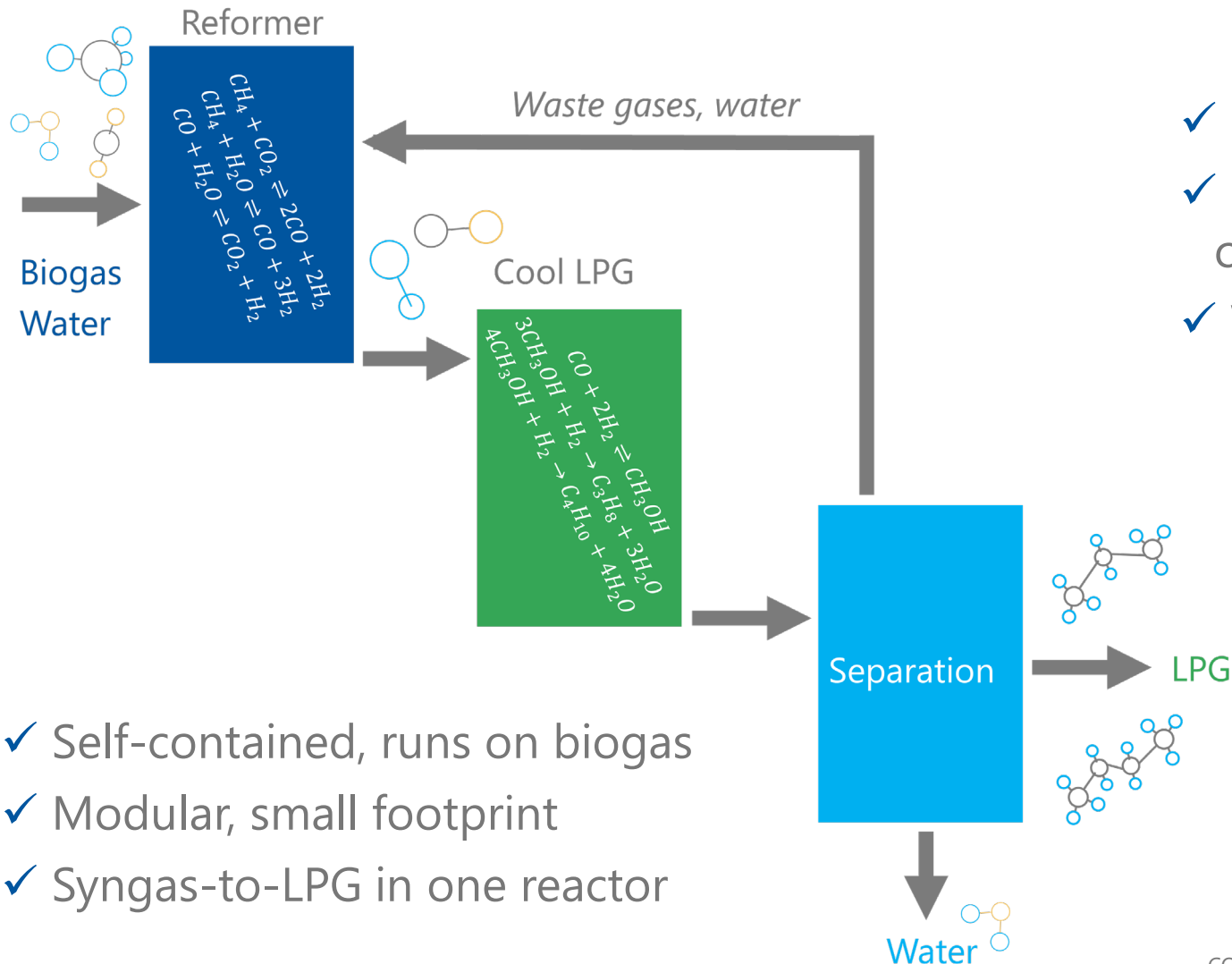


COOL LPG DEVELOPMENT

GTI ENERGY TECHNOLOGY

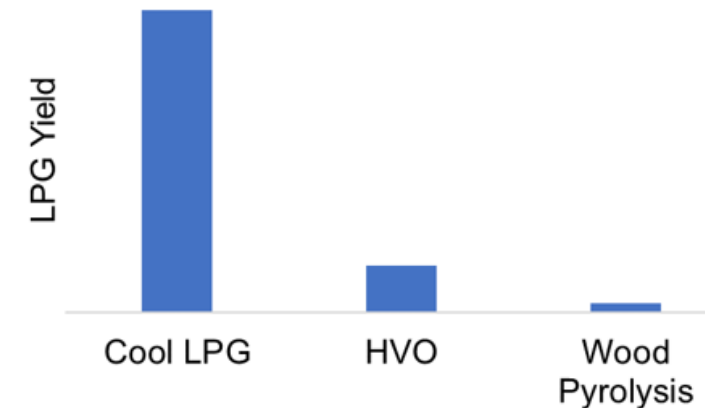


The Cool LPG Process

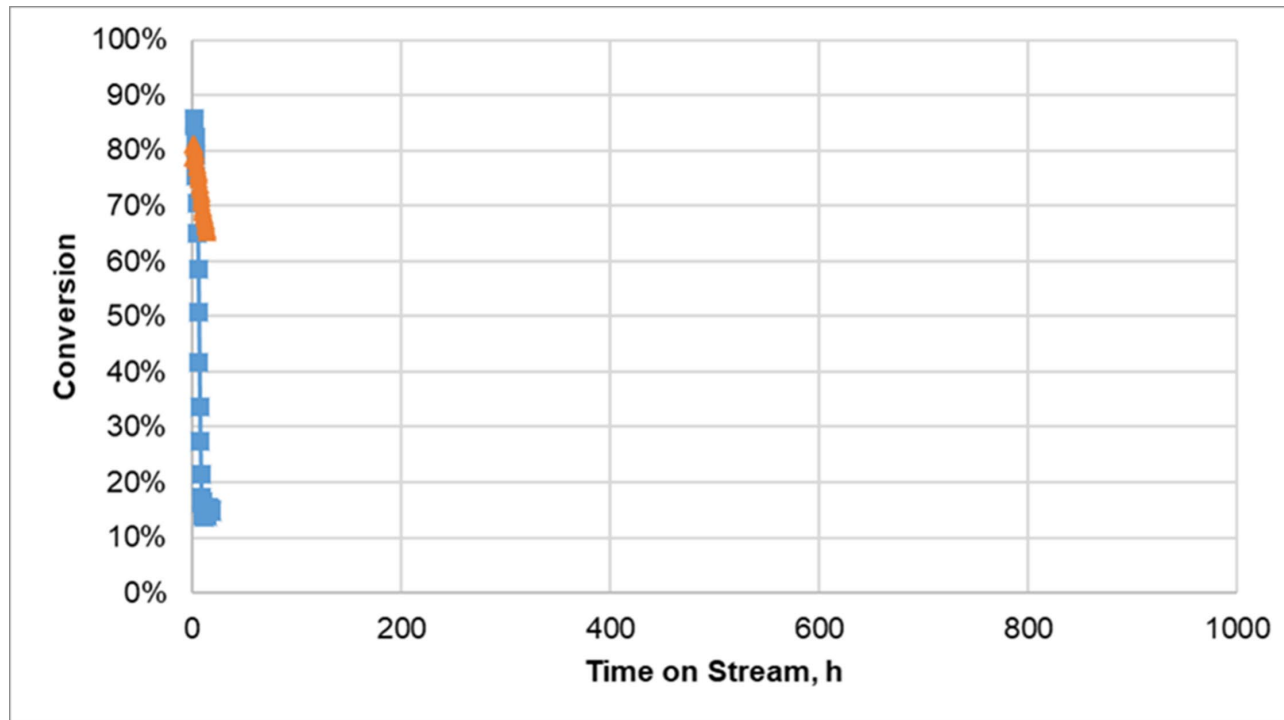


- ✓ Can convert CO₂ to LPG
- ✓ Can reform biogas in the first stage – but can also run on alternative syngas feeds
- ✓ Waste gas can be recycled or used as fuel

- ✓ Self-contained, runs on biogas
- ✓ Modular, small footprint
- ✓ Syngas-to-LPG in one reactor



Process and Catalyst Development at GTI Energy



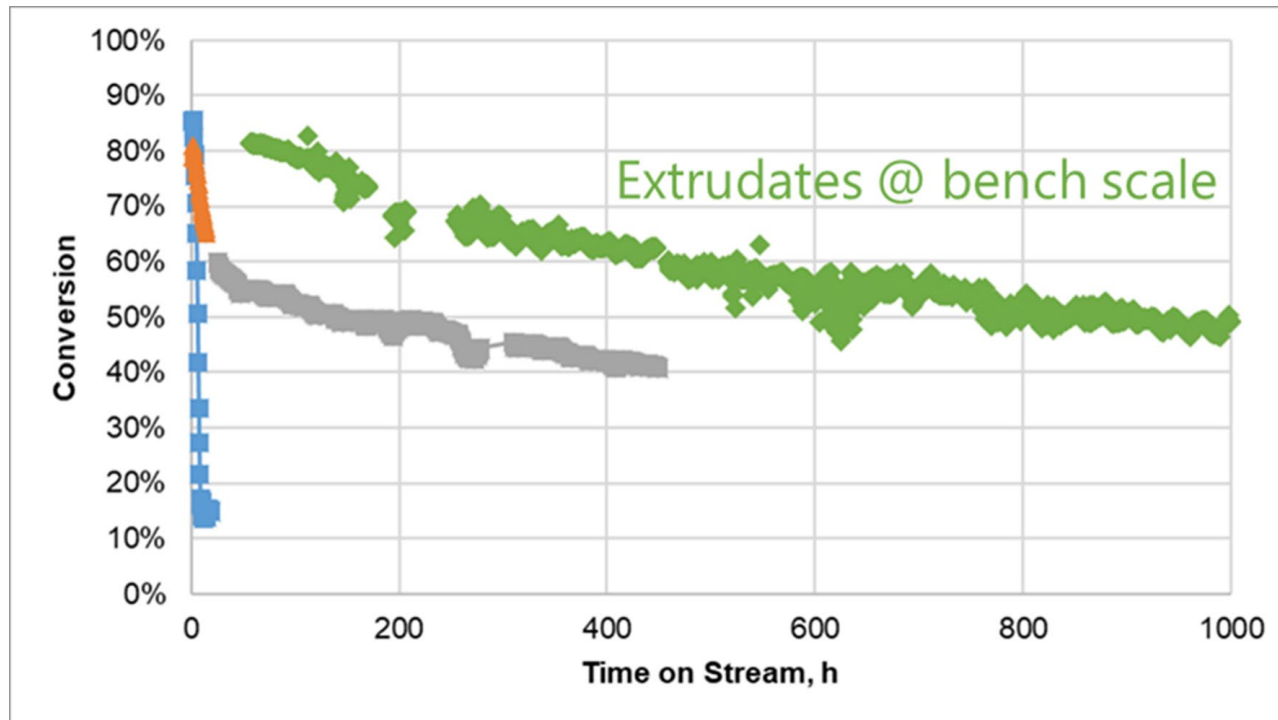
Preliminary catalyst screening tests performed of 10s of hours

-> "B is better than A"

But plotted over 1000 hours

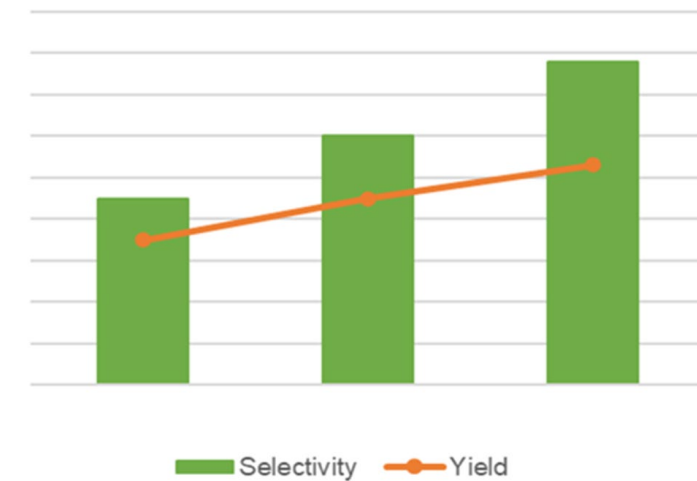
-> "Neither A nor B is good enough!"

Process and Catalyst Development at GTI Energy

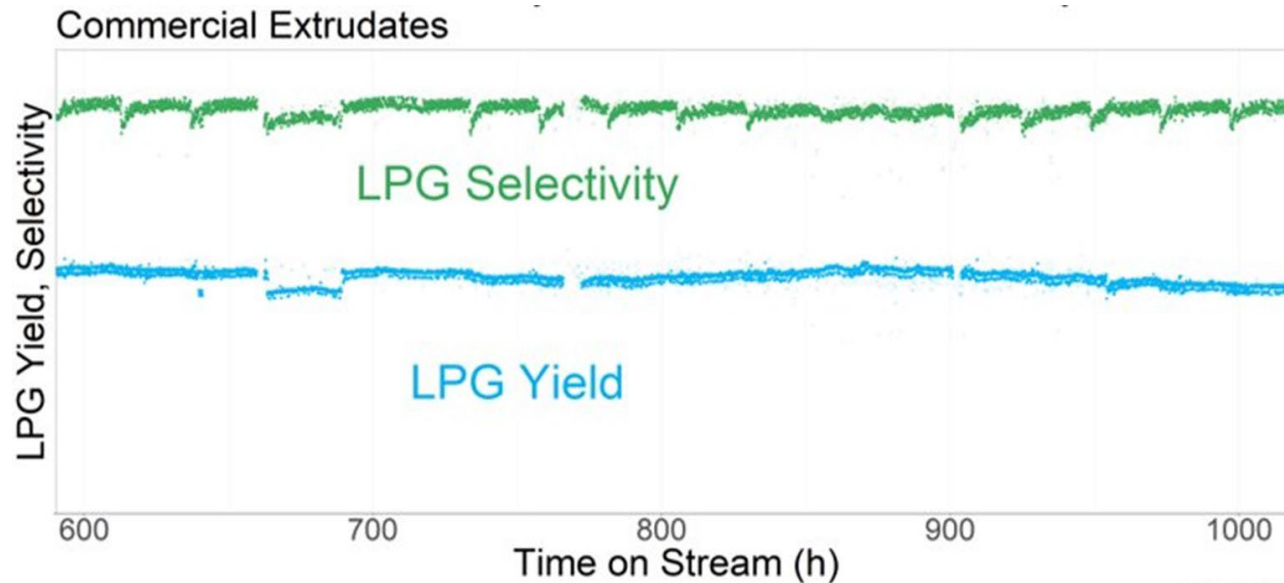


Successive catalyst formulations have been developed over the past 3 years leading to greater stability, activity and yields

Experimental Selectivity and Yield



Process and Catalyst Development at GTI Energy



Example 1: Stability test over catalyst extrudates

Bench scale testing over commercially obtained extrudates from a catalyst toll manufacturer

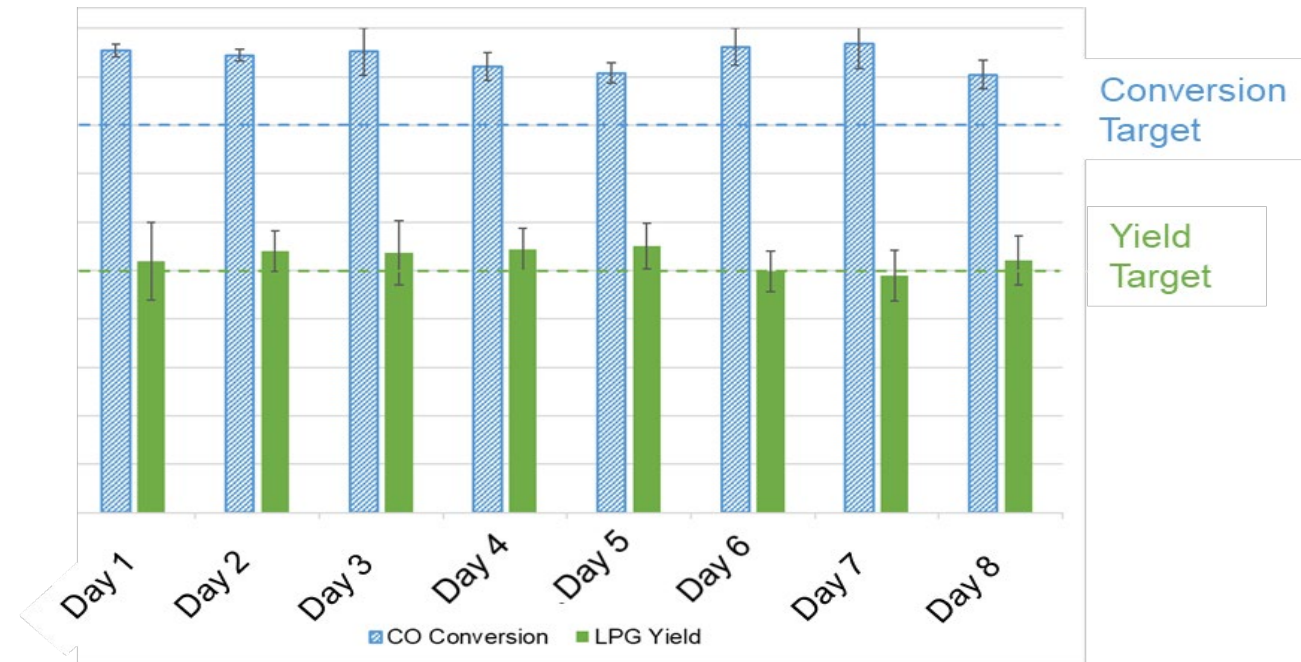
No catalyst regeneration performed!

Process and Catalyst Development at GTI Energy

Example 2: Achieving yield and conversion targets for this development phase

Bench scale testing over commercially obtained extrudates from a catalyst toll manufacturer

No catalyst regeneration performed!





James Rockall, the CEO of WLGA presents
GTI Energy's Dr. Pedro Ortiz-Toral the award
for **best presentation for Cool LPG** at GSC
2023

GSC 2024 will take place on **Friday 22nd
November** at the Westin Cape Town South
Africa during LPG Week

Operational plant before the end of the decade



Acknowledgements

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Megan Herrera





GTI ENERGY

solutions that transform

SUPPORTING INFORMATION

Examples of Commercialized GTI Energy Biomass Conversion Technologies

At TC Biomass 2022, there was one talk on renewable LPG. This year there are at least four.

- The development landscape has significantly changed over the past 3-4 years

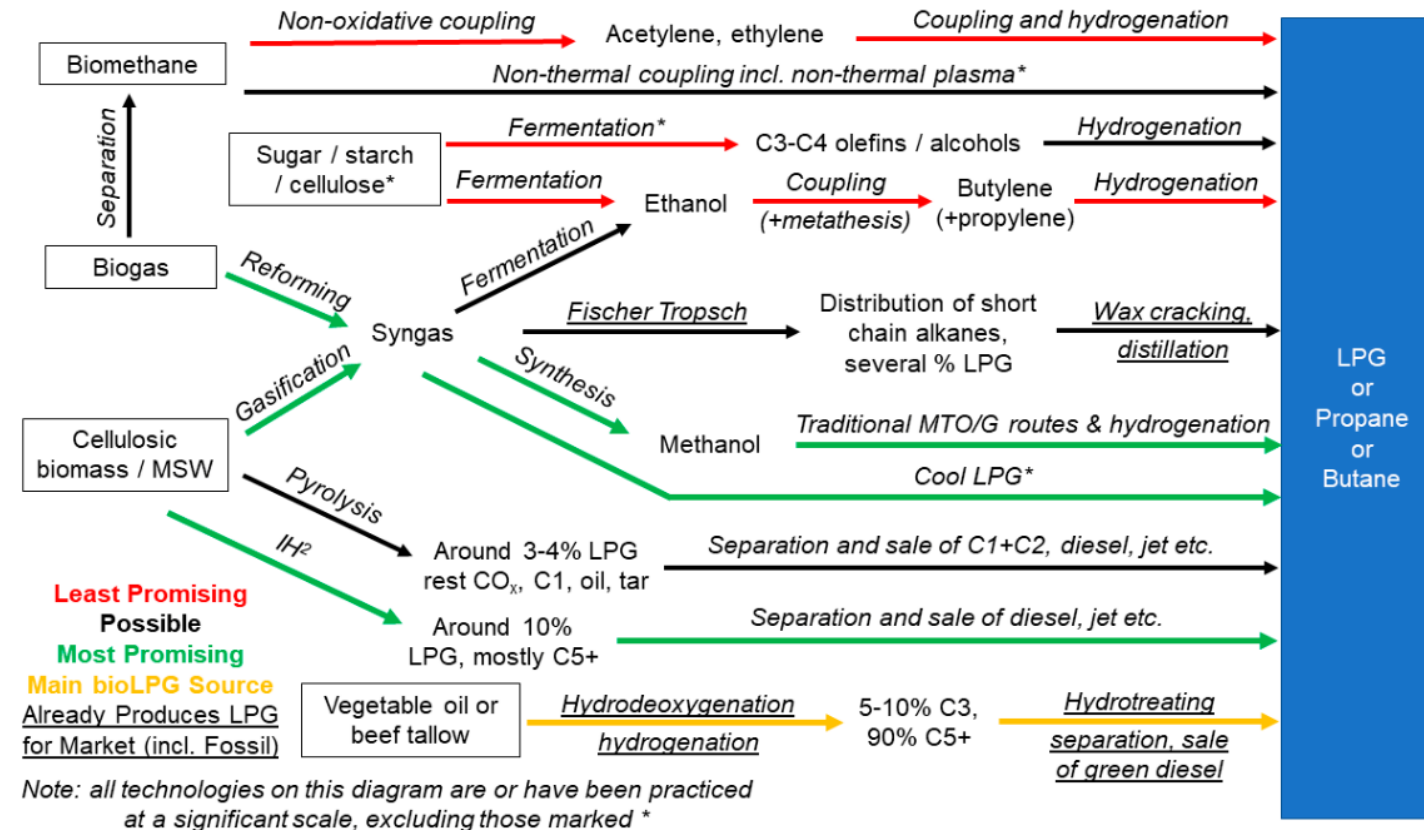


Figure from study performed in 2020

Chen, K. C. et. al *Energies* **2021**, 14, 3916. <https://doi.org/10.3390/en14133916>



GTI Energy develops innovative solutions that transform lives, economies, and the environment