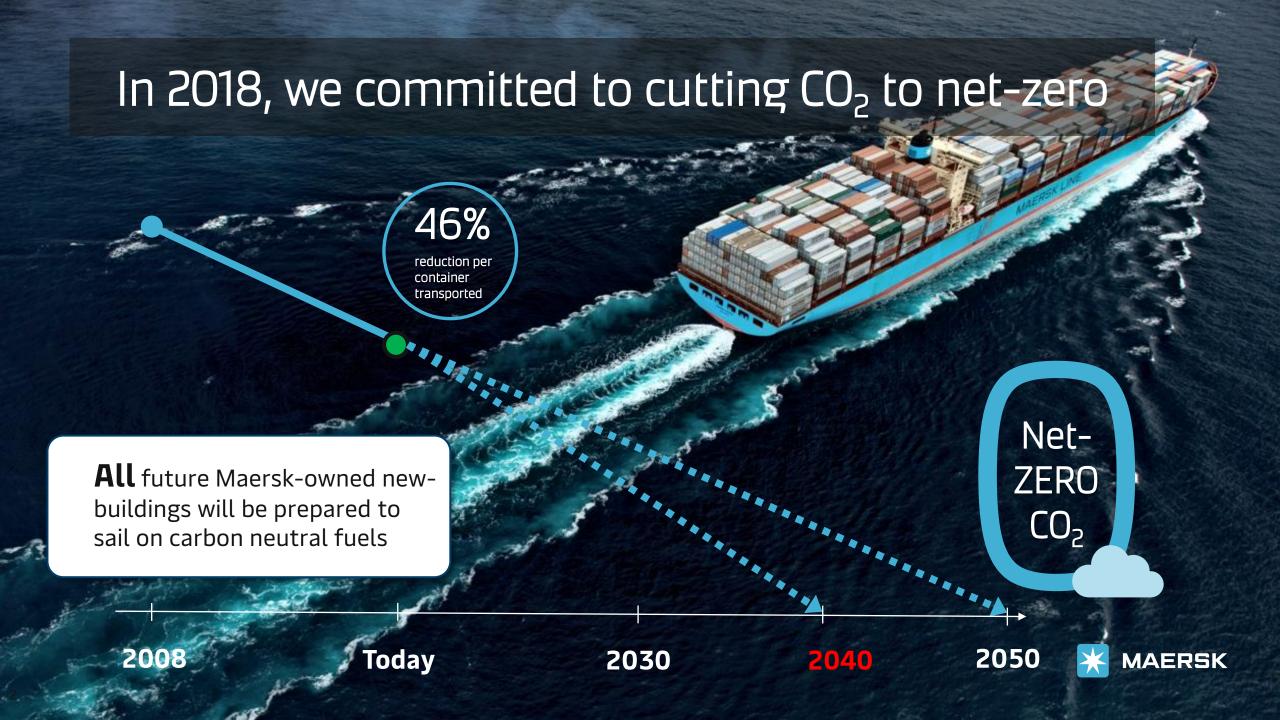


Can we use biomass and which biofuels should we produce?





The climate challenge in shipping is huge



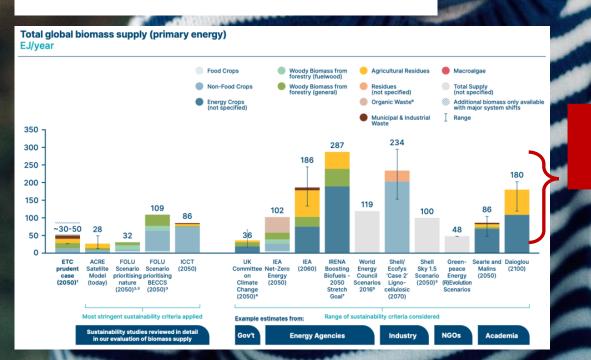
- The maritime sector consumes <u>300 million tonnes of fuel oil per year</u>, and emits <u>3</u>% of global GHG emissions.
- Maersk's 700+ container ships consume <u>11 million tonnes of fuel oil per year</u>
 and emit **0.1%** of global GHG emissions
- But the technologies and solutions are there, we just need to 'get going'!



Who can use the limited biomass???

From Biofuture campaign: 28-287 EJ

Biofuture Platform All Member Group Web Meeting (ieabioenergyconference2021.org)



250 × Maersk energy consumption



Total global biomass supply in 2050!

250

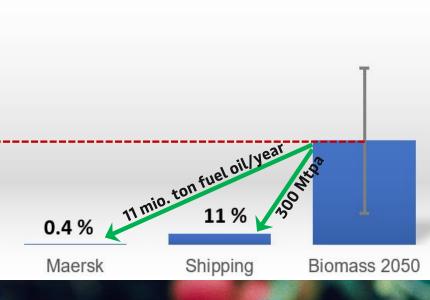
150

50

100

Average:

112 ±78 EJ

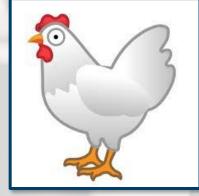




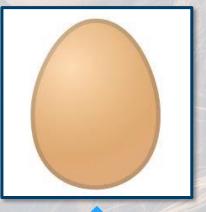
Chicken and egg dilemma:

- How to start a green transition?

Who will build a ship for fuels that are not available?

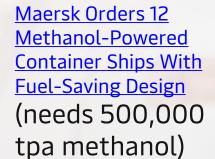


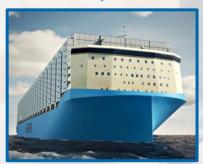




Who wants to produce green fuels with no offtakers?









Maersk secures green emethanol for the world's first container vessel operating on carbon neutral fuel



Maersk engages in strategic partnerships to scale green methanol production by 2025





Bio-methanol



Potential 1-molecule fuels

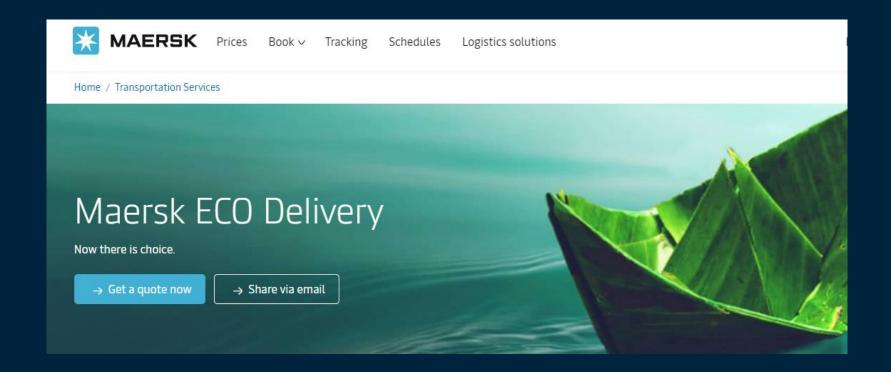
Technology/fuel		Learnings sofar	Doable?
1. G ethanol		Food vs. Fuel issue.	No
2. G ethanol		Tech. has improved, but market price will remain high, depends of road-electr.	Perhaps
Higher alcohols		Potential solution from e-fuel-process by Prometheus Fuels	Perhaps
Bio-methanol		Relatively mature (biogas & gasification), best overall feasibility profile	Yes, medterm
E-methanol		Depends on carbon capture (DAC, point-source) and renewable power	Yes, long-term
Bio-methane	(gas)	Most likely not scalable, slip issues (production & use)	No
E-methane	(gas)	Slip issues (use), high energy-loss in production vs. e-methanol	No
DME	(gas)	Potential use as pilot-fuel for methanol or as single-fuel	Joker
Hydrogen	(gas)	Potentially for short distance shipping	Joker
E-ammonia	(gas)	Uncertainty on safety issues, cheapest e-fuel, regional regulatory differences	Perhaps

new fuel + new ship



Potential drop-in bio-fuels

Fuel	Learnings sofar	Doable?
Biodiesel (FAME)	Feedstock limitations, regulatory concerns	Short-term
Renewable diesel (HVO)	Feedstock limitations, regulatory concerns	Short-term



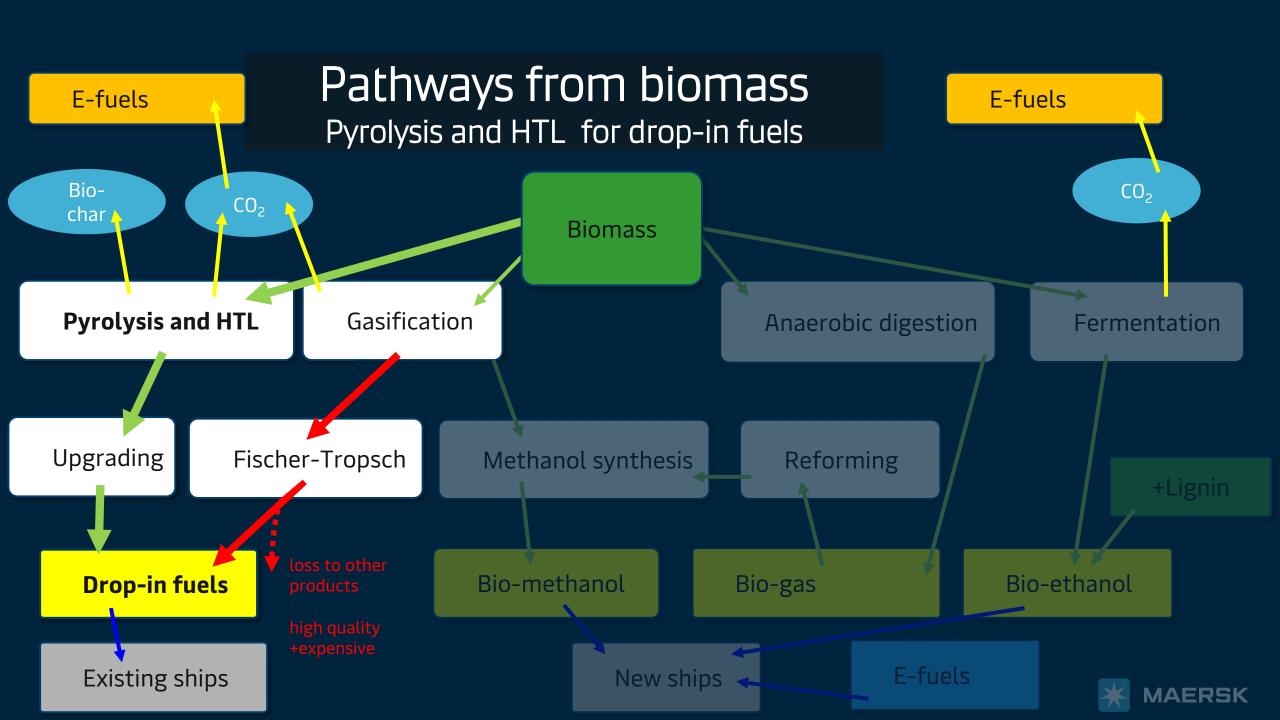


Potential drop-in bio-fuels

Fuel	Learnings sofar	Doable?
Biodiesel (FAME)	Feedstock limitations, regulatory concerns	Short-term
Renewable diesel (HVO)	Feedstock limitations, regulatory concerns	Short-term
Pyrolysis/HTL fuels	Promising: Cheap, 2. G feedstock, drop-in fuel but need for upgrading	Medterm
Jet-bottoms	Promising: 'Leftover' from SAF, high quality, price uncertain	Medterm
Fischer-Tropsch	Heavy end of Fischer-Tropsch might be blend-in quality	Perhaps
Alcohols-to-heavy oil	Promissing drop-in fuel if efficient conversion is developed ('alcohols-to-jet')	Perhaps
Lignin-alcohols	Promising if lignin value remains low: cheap, drop-in for MeOH in ICE	Joker

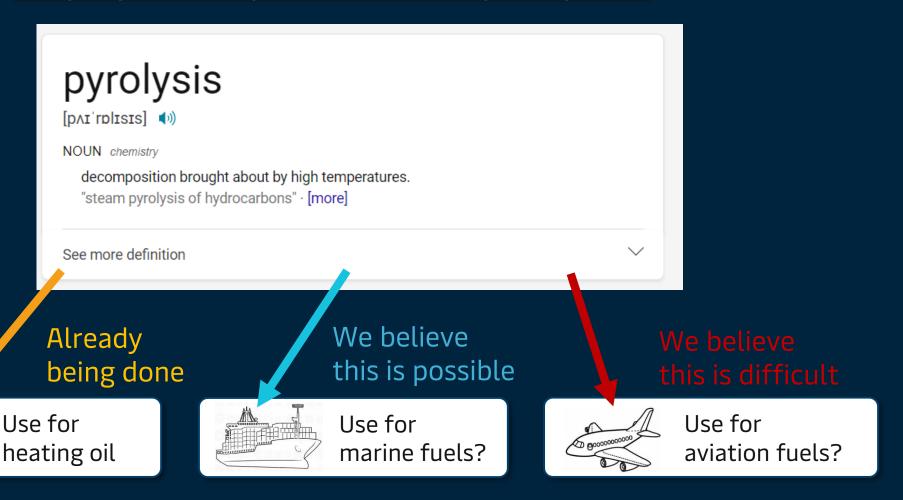
fuel blending + existing ships





New drop-in fuel production

Pyrolysis is simple – but also very complex







Anything that burns...

- Possible to handle most fuels on a ship

We are used to utilize poor quality oil!

> HFO: High viscosity, impurities, aromatics, acidity, ...

Few hard requirements for new drop-in fuels:

Flash point: Above 60°C

Stability: At least 9 months storage

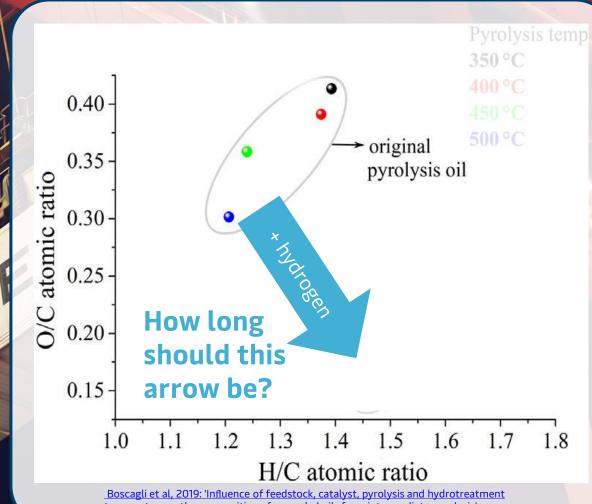
Miscibility: Prefered fully miscible (or well-defined limitation).

Pour point: Below 30°C



Why upgrading with hydrogen? Pros and cons

- More hydrogen → more cost
- Hydrotreating of these oils is technically difficult!
- Low catalyst lifetime (?)
- More hydrogen → higher quality (or at all useable)
- More hydrogen \rightarrow more energy per CO₂ emitted



temperatureon the composition of upgraded oils from intermediate pyrolysis'

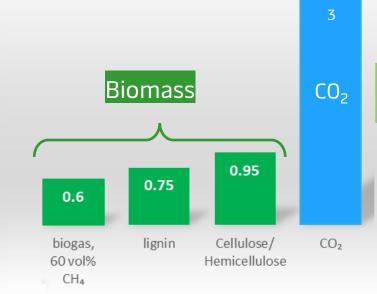


E-fuels or bio-fuels?

Biomass

Hydrogen (/power)

Nonfossil CO₂ Hydrogen needed to produce methanol from $C_xH_yO_z$



Green methanol Bio-fuels

Pro: cheaper, low power consumption for hydrogen (> 4 times lower)

Con: needs biomass (!) + transporting this

Ammonia /hydrogen

Pro: no carbon in, no carbon out!

Con: Power consumption + safety + regulation + no solution ready (yet)

E-fuels
Pro: no biomass, can be simple process
Con: Biogenic CO₂ + power consumption



Summary

- What are we looking for?

Maersk will need large amounts of green fuels

- ➤ If biomass is available and can be used this is our preferred feedstock
- If this is not the case: e-fuels will be the long-term solution

We can use a number of biofuels

- For our new ships we can use methanol, ethanol, ligning/alcohols
- > For the new ships we need green pilot fuels (~5 vol% of consumption)
- Fuels for blending into HFO are needed and might be produced from pyrolysis or hydrothermal liquifaction most likely with an upgrade by mild hydrotreatment
- We are open to new possibilities





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